## CONTRACT C WORKSHEET

 $AMC_{-1}$ 

PRON P48AODX4

ECP Required\_

Page 1 of 2 Pages

AMSC \_G ATC ARB5R TPDL 11673976 TDPL DATE \_\_09/09/98 5915010628262 NOMENCLATURE NETWORK ENGINEERING EXCEPTIONS: The following engineering exceptions apply to this procurement action(s): DOCUMENT DELETE REPLACE WITH SPI 11673976 INITIAL RELEASE REV A (HARD COPY) 1 SHEET For QAPS 11673973, 11673975 & 11673978 Pg. 1, under Standards delete MIL-STD-454 where applicable and replace with MIL-HDBK-454. Pg. 2 under SPECIFICATIONS delete MIL-S-45743 and replace with Soldering Statement. For QAP 11673977 Pg. 2 under MINOR characteristic column change 201, 202 & 203 as follows: FROM: 201 No. 4-40 UNC-2B THREAD K11673977 GO AND NOT GO (8) HOLES THREAD PLUG GAGE TO: 201 No. 4-40 UNC-2B Thread K11673977 (8) Holes Pitch Diameter SMTE Minor Diameter SMTE FROM: 202 No. 10-24 UNC+2B K11673977 THREAD (8) HOLES TO: 202 No. 10-24 UNC-2B K11673977 Thread (8) Holes Pitch Diameter SMTE Minor Diameter SMTE FROM: 203 8-32 UNC-2B THREAD K11673977 GO AND NOT GO (Continued On Page 2) GFM/GFE: DRAWING NO. MYLARS REQUIRED (Check one): \_ Y CERTIFICATION SIGNATURE(S)/CONCURRENCE ENG JOHN B. KILLIKE JOHN B. KILLIKELLY 11/4/98 AMSTA-AR-CCB 974-4874 Type/Print Name Signature Date Office Symbol DSN Telephone **LCSE** LAWRENCE RAUTEN LAWRENCE RAUTENBERG 8/31/98 AMSTA-AR-LCS 724-3536 Type/Print Name Signature Date Office Symbol DSN Telephone **PKG** JAMES F. ZOLL 8/27/98 JAMES F. ZOLI AMSTA-AR-EPK 880-2865 Type/Print Name Signature Date Office Symbol DSN Telephone PAD unsigned unsigned unsigned unsigned Type/Print Name SignatureDate Office Symbol DSN Telephone

### **CONTRACT C WORKSHEET (Continued)**

#### **ENGINEERING EXCEPTIONS (CONTINUED)**

(2) HOLES
TO: 203 8-32 UNC-2B Thread
Pitch Diameter

Minor Diameter

THD PLUG GAGE

K11673977

SMTE SMTE

For QAP 11673982 Pg. 1, under Standards delete MIL-STD-454 and replace with MIL-HDBK-454.

Pg. 2 delete MIL-S-45743 in its entirety

Pg. 3 for NUMBER 301 delete MIL-S-45743 and replace with soldering Statement.

All soldering and soldering related operations shall be performed in accordance with a detailed soldering process plan to be developed and maintained by the contractor. The plan shall include the procedures to be used for all soldering and soldering related operations (i.e. hand soldering, tinning, solderability testing or verification, automated soldering, inspection, process controls). Each procedure shall describe the operation in sufficient detail to ensure that the performance requirements for the item being manufactured are met. As a minimum, each procedure shall include the process, tools, equipment, materials and acceptance criteria used for the operation. The soldering process plan shall be made available to the cognizant government technical agency.

In lieu of developing a soldering process plan, the contractor may elect to utilize ANSI/IPC/J-STD-001, Class 3\*, with the cleanliness designator as indicated below:

Flux Type in use

Cleanliness Designator\*\*

Low Residue/No Clean Flux Rosin Based Flux

C22

Water Soluble Flux

\*Class 3 High Performance Electronic Products
Includes equipment for commercial and military products where continued
performance or performance-on-demand is critical. Equipment downtime
cannot be tolerated, end-item use may be uncommonly harsh, and the
equipment must function when required, such as life support systems
and critical weapons systems.

\*\*ANSI/IPC/J-STD-001 Rev A, paragraph 8.3.2 and sub-paragraphs.

Discrepancy \$2/called out MS25237-32 as cancelled. It is superseded by MIL-L-6363/8 on Dwg.11673976.

# SPECIAL PACKAGING INSTRUCTION

Form Approved OMB No. 0704-0188

Public reporting burden for this collection of information is estimated to average 30 days per response, including the time for reviewing instructions, searching existing data sources, gathering and maintaining the data needed, and competing and reviewing the collection of information. Send comments regarding this burden estimate or any other aspect of this collection of information, including suggestions for reducing this burden, to Washington Headquarters Services. Directorate for Information Operations and Reports, 1215 Jefferson Davis Highway, Suite 1204, Arlington, Va 22202-4302, and to the Office of Management and Budget, Paperwork Reduction Project(0704-0188), Washington, D.C. 20503. Please do not return your form to either of these addresses.

| 1. PART OR DRAWING NO. NOMENCLATURE  11673976 NETWORK |        |  | 2. CODE INDENT 19207                           | 3. SPI NO. (AM)P11673976                                |  |
|---|--------|--|--|---|--|
| 4. NATIONAL STOCK NUMBER<br>5915010628262             |        |  | 5. DATE OF DRAWING/SPI<br>08/19/98             | 6. REVISION / ERR NO.<br>A/L8K2011                      |  |
| 7. QUP<br>1/EA  | 8. ICQ | 9. UNIT PACK WT. (LB) (0.0)<br><b>5.08</b> | 10. UNIT PACK CU (CU. FT) (0.000) <b>0.162</b> | 11. UNIT PACK SIZE (INCHES) (00.0)<br>8.16 X 8.16 X 4.2 |  |

| 1/EA   | B. ICQ |   | 9. UNIT PACK WT. (LB) (0.0)<br>5.08 |                     | 10. UNIT PACK CU (CU, FT) (0.000)  0.162                            | 11. UNIT PACK SIZE (INCHES) (00.0)<br>8.16 X 8.16 X 4.2 |
|--|--------|---|-------------------------------------|---------------------|---|---|
|  |        |   |                                     | 19.<br>REQD         | 20<br>DESCRIPTION   |   |
|  |        |   | 1 2 3                               |                     | INTIMATE WRAP, A-A-1898,<br>TAPE, A-A-883<br>CONTAINER, ASTM D5118, |   |
| 12. MILITARY PRESERVATION MIL-STD-2073-1,METHOD 10 |        | 4 |                                     | CLOSURE, ASTM D1974 | 51-N3C,CL-440C  |   |
| 13. CLEANING                                       |        |   | 1                                   |                     |   |   |
| *  |        |   |                                     |                     |   |   |
| 14. DRYING   |        |   | 1                                   |                     |   |   |
| *  |        |   | _                                   |                     |   |   |
| 15. PACKING  |        |   |                                     |                     |   |   |
| a. LEVEL A   |        |   |                                     | 1.7                 | ·   |   |
| MIL-STD-2073-                                      | 1      |   |                                     |                     |   |   |
| b. LEVEL B   |        |   | 1                                   |                     |   |   |
| MIL-STD-2073-                                      | 1      |   |                                     |                     |   |   |
| 16. MARKING<br>MIL-STD-129                         |        |   |                                     | ·                   |   | **************************************                  |

17. NOTES / DRAWING

\*UNLESS OTHERWISE SPECIFIED, CLEANING AND DRYING SHALL BE IN ACCORDANCE WITH PARAGRAPH 5.2.1 OF MIL-STD-2073-1.
WEIGHTS AND SIZES ARE ESTIMATED AND MAY VARY SLIGHTLY.
INTERMEDIATE PACKAGING AND PACKING WILL BE IN ACCORDANCE WITH SPECIFICATION

MIL-STD-2073-1 OR AS OTHERWISE SPECIFIED HEREON.

WSC: JH ITEM SIZE: 7.86 X 7.86 X 4.00

ITEM WEIGHT:

5.02

APPROVED: JAMES F. ZOLL

STATEMENT A, UNLIMITED

#### DOCUMENT SUMMARY LIST

Item: NETWORK, COMMANDERS

NSN: 5915-01-062-8262

Control Number/PRON: P48AODX4

Identifies all first tier documents (cited in SOW) (applicable DIDs). Also included are all referenced documents (2nd, (includes DID block 10 references), 3<sup>rd</sup> and lower tier) which have been tailored.

#### DOCUMENT CATEGORY:

CATEGORY O - Unless otherwise specified in the solicitation, contract, or contract modifications, all documents are for guidance and information only.

CATEGORY 1 - The requirements contained in the directly cited document are contractually applicable to the extent specified. All referenced documents are for guidance and information only.

CATEGORY 2 - The requirements contained in the directly cited document and the reference documents identified in the directly cited document are contractually applicable to the extent specified. All subsequently referenced documents are for guidance and information only.

CATEGORY 3 - Unless otherwise specified in the solicitation, contract or contract modification, all requirements contained in the directly cited document and all reference and subsequently referenced documents are contractually applicable to the extent specified.

| Document Number<br>(Contract Reference)<br>Applicable Tailoring | Document Title           | Document Date/<br>Document Category |  |
|---|--------------------------|-------------------------------------|--|
| 1a. MIL-STD-973   | Configuration Management | 17 Apr 92<br>Cat 2                  |  |

See section C clause(s) titled: Value Engineering Change Proposals, Engineering Change Proposals, Deviation and/or Ozone-Depleting Substances.

In the application of MIL-STD-973 Paragraphs 5.4.3, 5.4.4 and 5.4.8 apply, and are tailored as follows:

- (1) Page 53, para 5.4.3.4., Delete "a contractor designed form, or a letter" in the first sentence.
- (2) Page 53, para 5.4.3.3.2a., Line 5, add "or size" after "weight".
- (3) Page 53, Delete para 5.4.3.5., and replace by, "Unless otherwise specified in the contract, requests for critical deviations should be approved or disapproved within 30 calendar days of receipt by the Government and for all other deviations within 60 calendar days of receipt by the Government."
- (4) Para 5.4.3.5.1. Minor deviations.

  Line 3. Delete "...by the activity...Class II change" and insert "by the Contracting Officer."
  - (5) Page 55, para 5.4.4.3.2a., Line 7, add "or size" after "weight".

- (6) Page 56. Delete paragraph 5.4.4.5 and replace by "Unless otherwise specified in the contract, requests for critical waivers should be approved or disapproved within 30 calendar days of receipt by the Government and for all other RFWs within 60 calendar days of receipt by the Government."
- (7) Para 5.4.4.5.1. Minor waivers.

  Lines 4 and 5. Delete "...Contract Administration Office (CAO)." Insert "...Configuration Manager and a Government Contracting Officer."
  - (8) Page 61, para 5.4.8.3.4., in line 6 add "or size" after "weight".
- (9) Page 61, Add new para 5.4.8.3.4.1., "An RFD shall be supported by test data and analysis, where appropriate, and provided to support the decision regarding acceptance of the nonconformance."
- (10) Page 61, Delete para 5.4.8.3.5. and replace by, "Unless otherwise specified in the contract, deviations are approved and authorized only by the Contracting Officer. Critical deviations should be processed within 30 calendar days of receipt by the Government and all other RFDs processed within 60 calendar days of receipt by the Government."
- (11) Page 62, para 5.4.8.4, Delete lines 7 thru 10 and replace with "standard. All RFWs shall be submitted as specified in the contract for approval or disapproval and acceptance or rejection by the authorized Contracting Officer."
  - (12) Page 62, para 5.4.8.4.4., on line 6 add "or size" after "weight".
- (13) Page 62, Add new para 5.4.8.4.4.1., "an RFW shall be supported by test data and analysis, where appropriate, and provided to support the decision regarding acceptance of the nonconformance."

| 1b. Interim Notice 3 (DO)            | Configuration Management   | 13 Jan 95<br>Cat 2 |
|--------------------------------------|--|--------------------|
| 1c. DI-CMAN-80639B<br>(seq A001)     | Engineering Change Proposal  | 13 Jan 95<br>Cat 2 |
| 1d. DI-CMAN-80640B<br>(seq A002)     | Request for Deviation  | 13 Jan 95<br>Cat 2 |
| 1e. DI-CMAN-80641B<br>(seq A003)     | Request for Waiver   | 13 Jan 95<br>Cat 2 |
| 1f. DI-CMAN-80642B<br>(seq A004)     | Notice of Revision   | 13 Jan 95<br>Cat 2 |
| 2. ANSI/ISO/ASQC Q9003 or equivalent | Quality Systems- Model for Quality<br>Assurance in Final Inspection and Test | 18 Jul 94          |

# CONTRACT DATA REQUIREMENTS LIST

DD FORM 1423 (MECHANIZED)

CATEGORY: MISC SYSTEM/ITEM: NETWORK, COMMANDERS TO CONTRACT/PR: P48AODX4

| 1. SEQUENCE NUMBER   | 14.<br>DISTRIBUTION                          | DRFT/REG/REPRO    |
|--|--|-------------------|
| 2. TITLE OF DATA ITEM 3. SUBTITLE 4. DATA ITEM NUMBER 5. CONTRACT REFERENCE 6. TECHNICAL OFFICE 7. DD 8. APP 9. DIST STATE 250 CODE REQUIRED 10. FREQUENCY 11. AS OF DATE  | TEMENT                                       |                   |
| 12. DATE OF 1ST SUBMISSION 13. DATE OF SUBSEQUENCE 16. REMARKS   |  |                   |
| 1. A001  | 14.<br>SEE ADDRESS CODE                      | / /               |
|  | DISTRIBUTION<br>ATTACHED                     | / /               |
| 4. DI-CMAN-80639B  |  |                   |
| 5. MIL-STD-973   |  |                   |
| 6. AMSTA-AR-QAD 7. LT 8 9. *   |  |                   |
| 10. ASREQ 11   | 15. TOTAL                                    | 0/ 0/ 0           |
| 12. ASREQ 13.  |  |                   |
| 16. REMARKS ECP SHORT FORM SHALL BE USED FOR THE SUBMISSIFIED FOR THE SU | MENT WILL BE ASSI                            | GNED AND          |
| 1. A002  | 14.  |                   |
| 2. REQUEST FOR DEVIATION (RFD)   | SEE ADDRESS CODE<br>DISTRIBUTION<br>ATTACHED | / /<br>/ /<br>/ / |
| 4. DI-CMAN-80640B  |  |                   |
| 5. MIL-STD-973   |  |                   |
| 6. AMSTA-AR-QAD 7. LT 8 9. *   |  |                   |
| 10. ASREQ 11   | 15. TOTAL                                    | 0/ 0/ 0           |
| 12. ASREQ 13.  |  |                   |
| 16. REMARKS *DISTRIBUTION STATEMENT WILL BE ASSIGNED AND CONFIGURATION MANAGER.  | IMPLEMENTED BY T                             | HE DOD            |

| 1. A003 2. REQUEST FOR WAIVER (RFW) 3. | 14.<br>SEE ADDRESS CODE<br>DISTRIBUTION<br>ATTACHED  | / /<br>/ /<br>/ / |
|--|--|-------------------|
| 4. DI-CMAN-80641B                      |  |                   |
| 5. MIL-STD-973                         |  |                   |
| 6. AMSTA-AR-QAD 7. LT 8                | 9. *   |                   |
| 10. ASREQ 11                           | 15. TOTAL  | 0/ 0/ 0           |
| 12. ASREQ 13.                          |  |                   |
| CONFIGURATION MANAGER.                 | BE ASSIGNED AND IMPLEMENTED BY THE   |                   |
| 1. A004                                | 14.  |                   |
| 2. NOTICE OF REVISION (NOR) 3.         | SEE ADDRESS CODE<br>DISTRIBUTION<br>ATTACHED   | / /<br>/ /        |
| 4. DI-CMAN-80642B                      |  |                   |
| 5. MIL-STD-973                         |  |                   |
| 6. AMSTA-AR-QAD 7. LT 8                | 9. *   |                   |
| 10. ASREQ 11                           | 15. TOTAL  | 0/ 0/ 0           |
| 12. ASREQ 13.                          |  |                   |
| LIST, OR OTHER REFERENCED DOCU         | AND SUBMIT A NOR FOR EACH DRAWING,<br>UMENT WHICH REQUIRE REVISION AND SU<br>ON STATEMENT WILL BE ASSIGNED AND I<br>GER. | BMIT SAID         |

Stepten Hauer

APPROVED BY: STEPHEN J HANSEN, SDMO, AMSTA-AR-QAD

DATE: 11/23/1998

# ADDRESS CODE DISTRIBUTION FOR ECP/RFD/RFW/VECP

- 1. Concurrent distribution of Value Engineering Change Proposals (VECPs), Engineering Change Proposals (ECPs), Request for Deviations (RFDs) shall be submitted by the Contractors as follows:
- 2. The contractor shall submit copies as required and as identified below to: Director, U.S. Army Armament Research, Development and Engineering Center, ATTN: AMSTA-AR-EDT-R (ECPs), Rock Island, IL 61299-7300 except for Chemical items (see note below).

a. VECPs -

original plus 3 copies

original (Tools & Equipment)

original plus 2 copies (Navy or Air Force)

b. ECPs -

original plus 2 copies

original (Tools & Equipment)

original plus 2 copies (Navy or Air Force)

c. RFDs/RFWs-

original plus 2 copies

original plus 2 copies (Navy or Air Force)

\*\*NOTE - All Chemical items shall be submitted to: Commander, CBDCOM, ATTN: SCBRD-EN(RI), Rock Island, IL 61299-7410.\*\*

- a. VECPS original plus 3 copies
- b. ECPs original plus 2 copies
- c. RFDs/RFWs original plus 1 copy
- 3. Provide one copy designated "Advance Copy" to one of the following design agencies if the agency is cited in the contract:
- a. Chemical Command: Commander, Chemical Biological Defense Agency, ATTN: SCBRD-ENE-D, Aberdeen Proving Ground, MD 21010-5423.
- b. U.S. Navy: Commander, Naval Surface Warfare Center, Crane Division, ATTN: Code 40, Crane, IN 47522-5000, or Commander, Naval Air Warfare Center, Weapons Division, 521,9th St., ATTN: Code 332200E, Point Mugu, CA 83042-5001.
- c. U.S. Air Force: Commander, U.S. Army Industrial Operations Command, ATTN: AMSIO-ASI-SA (Mr. Flood ASD/YH), Eglin Air Force Base, FL 32542-5000, or Commander, Ogden Air Logistics Center, ATTN: OO-ALC/LIWGE, 6034 Dogwood Ave., Hill Air Force Base, UT 84056-5816.
- 4. Provide one copy designated "Advance Copy" to:
- a. Contracting Officer: Director, Armament and Chemical Acquisition, and Logistics Activity, Rock Island, IL 61299-8630 (ACALA items) or Commander, Industrial Operations Command, Rock Island, IL 61299-6000 (IOC items).
  - b. Administrative Contracting Officer.
- 5. For VECPs only, provide one copy designated "Advance Copy" to the Value Engineering Division: Commander, U.S. Army Industrial Operations Command, ATTN: AMSIO-RMV, Rock Island, IL 61299-6000.
- 6. When ECPs, RFWs, RFDs are determined to be Urgent, Critical and/or Schedule impacting, an action copy shall be provided to AMSTA-AR-EDT-R via data facsimile (FAX) to 309-782-6450. This transmission is to be immediately followed with the usual hard copy mailing.